



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-043
Job Sheet 179561



Part No: D350-689-043

Job Qty: 1 ea

Part Name: Dual High Back Seat Assembly- Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-24 new issue DD verified by:ECI PP Rev:B as per DSI 9498 DD
10.02.12 verified by:JLM IPP REV:C 15.02.12 AS PER IIN REVC DD VERF:JLM IPP RevD: 17.09.12 IIN
REV.D DD verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	1 pcs	7/13/18	7/13/18	0.00	0.27	Small Fab-4		
150	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC5		
155	DC	1 pcs	7/13/18	7/13/18	0.00	0.00	DC		
160	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-1		
170	QC21-FG	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21		

Part Op 140 - ASSEMBLE SEATRAIL AND SLIDING BLOCK AS PER IIN SHEET 26

Descriptions: 155 - Photocopy bluefiles and create labels as per PPP D350-689-043 CHG003

160 - Identify and pack for shipping as per PPP D350-689-043

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3808-041	Seat Rail Assembly	2 Ea (2 ea)	90-Start up Operation	5093461
D3809-1	Sliding Block	4 Ea (4 ea)	90-Start up Operation	5073949
D5162-041	Seat Structure Assembly	1 Ea (1 ea)	90-Start up Operation	5091876
MS24694-S148	Screw	4 Ea (4 ea)	90-Start up Operation	5050049
MS24694-S3	Screw	8 Ea (8 ea)	90-Start up Operation	5016894

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3808-041	2	0	0
	D3809-1	4	13	0
	D5162-041	1	0	0
	MS24694-S148	4	15	0
	MS24694-S3	8	15	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Com. ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Com. ☐	Supplier ☐	
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Date : _____	Step #: _____	Dart Aerospace Ltd. 1270 Abenden Street Lakeshore, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S093495 Part: D350-689-043 Job No: 179551 Serial No/Batch: S093495 Revision: D Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/19/18																			
Description																					
		MRB (QSI042) Approval																			
		Completed By																			
		Lead hand / Supervisor Approval Verification																			
		QC / QA Coordinator Approval																			
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